


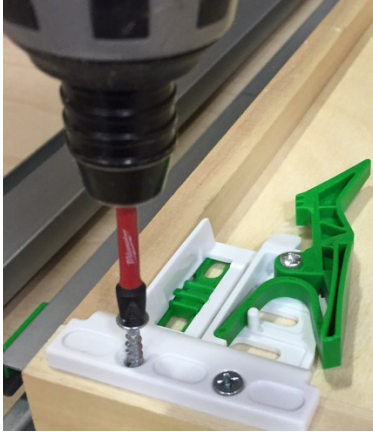






INSTALLATION NOTES & HOW TO'S

Roll Out Trays

There are two methods to install Roll Out Trays. Either one will work based on individual circumstance and preference.

Method 1

| | | |
|---|--|---|
| <div data-bbox="115 531 576 1255"><p>1</p><p>For each roll out tray (ROT) you will need 2 drawer clips (one right, one left), 2 back clips (one right, one left) and 10 drawer screws.</p></div> | <div data-bbox="576 531 1039 1255"><p>2</p><p>If the clips are not already attached to the bottom of the drawer do so now.</p></div> | <div data-bbox="1039 531 1521 1255"><p>3</p><p>Remove the plastic dowels from the back of the back clip.</p></div> |
| <div data-bbox="115 1255 576 2022"><p>4</p><p>Make two gauge blocks to locate the back clip. One for the side that is $\frac{3}{4}$" thick, and one for below the slide that measures $\frac{1}{4}$" thick.</p></div> | <div data-bbox="576 1255 1039 2022"><p>5</p><p>Screw the back clips into the back of the cabinet through the plastic clip.</p></div> | <div data-bbox="1039 1255 1521 2022"><p>6</p><p>Install the front screw into the face frame through the slide. The slide needs to be pressed well into the clip so that there is $\frac{3}{16}$" of frame showing in front of the slide. The screw will end up being exactly in the middle of the face frame. Do this on both sides.</p></div> |

Method 2

| | | |
|--|--|---|
| <p>1</p>  <p>For each roll out tray (ROT) you will need 2 drawer clips (one right, one left), 2 back clips (one right, one left) and 10 drawer screws.</p> | <p>2</p>  <p>If the clips are not already attached to the bottom of the drawer do so now.</p> | <p>3</p>  <p>Method 2 does not involve removing the dowels. Instead holes are drilled in the back of the cabinet to receive the dowels on the back of the cabinet clip.</p> |
| <p>4</p>  <p>Mark layout for the holes and center punch them.</p> | <p>5</p>  <p>Drill two 27/64" (or 10mm if you have metric drill bits) holes to receive the dowels.</p> | <p>6</p>  <p>Press the clips into place and attach with two screws through the bracket into the cabinet back.</p> |

Finish (both methods)



Lay ROT on the slide and push into the cabinet till you hear a series of clicks and the drawer ends up even with the front of the cabinet.

Important Notes:

- This instruction set is for installation of roll out trays located at the bottom of a base cabinet.
- For other locations you can lay the tray and slides on a shelf installed at the height you want your ROT. Screw the back clips and drawer slide in place with the shelf holding the drawer slides in position.
- Another way would be to cut a stick to the length you want from the bottom of the cabinet to the bottom of the drawer slide and make the necessary gauge blocks to get your layout. You would install the top tray first, and then cut the stick shorter for each tray install.